#### European Union's Horizon 2020

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 838014.

# Performance study of supported Au catalysts for the direct hydrogenation of CO<sub>2</sub> towards formic acid

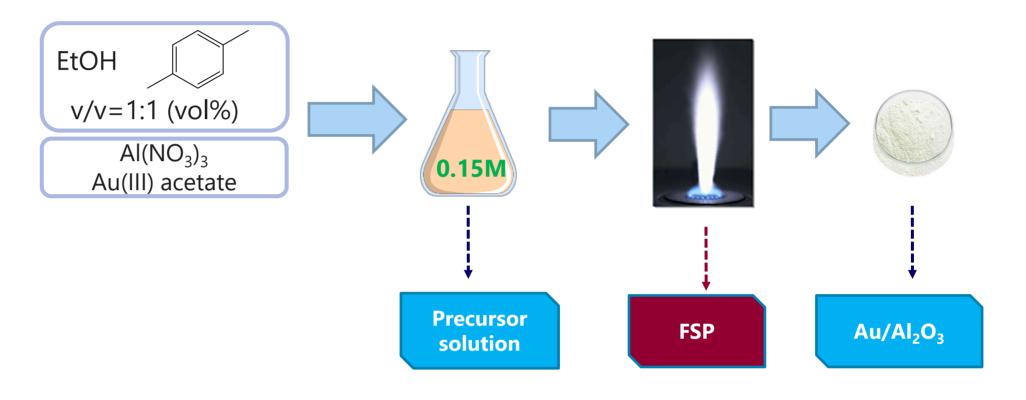
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## **INTRODUCTION**

Nowadays a major search is on the way to develop a method to transform  $CO_2$ into valuable chemicals. One of these value-added products is formic acid, as it readily allows for a reversible transformation back to renewable hydrogen and CO<sub>2</sub>, therefore acting as a method of **hydrogen storage**. Formic acid is known to store 4.3 wt% hydrogen and is liquid at ambient conditions, therefore allowing straightforward storage and transport. Due to the thermodynamic stability of the molecule, reduction strategies are employed

#### **Preparation methods**

- Deposition-precipition (DP)
- One-step flame spray pyrolysis (FSP)







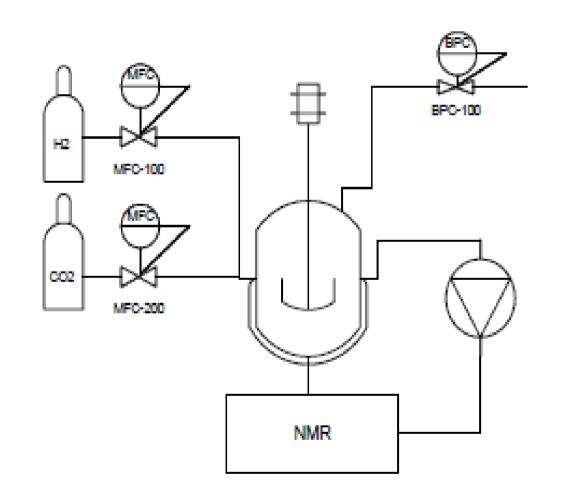


based on trialkylamines leading to the formation of adducts.

 $CO_2 + H_2 \rightleftharpoons HCOOH$ n HCOOH + m  $NR_3 \rightleftharpoons [n HCOOH \cdot m NR_3]$ 

Herein, we study the performance of Au supported catalyst the kinetics of formic acid and trialkylamine adduct formation, as well as the phase separation behavior of the products. To this end, the reaction is studied in a batch reactor using inline NMR.

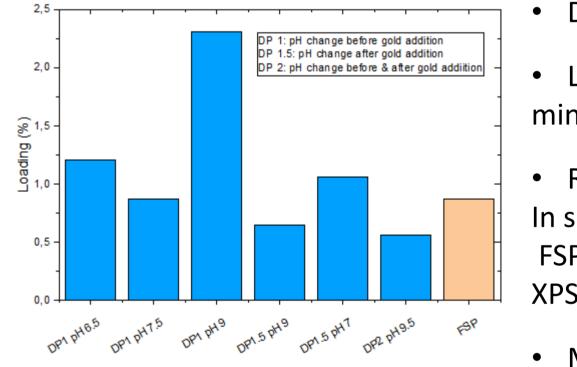
## **Experimental set-up**

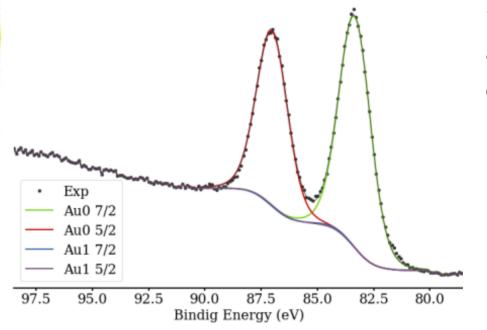


## **Phase separation behavior**

- Tertiary amine of any carbon length not miscible with adduct until a molar ratio of 1.5:1 FA:NR<sub>3</sub>
- Due to inability of the amine to dissolve in the adduct and high adduct viscosity; the product cannot leave the catalyst

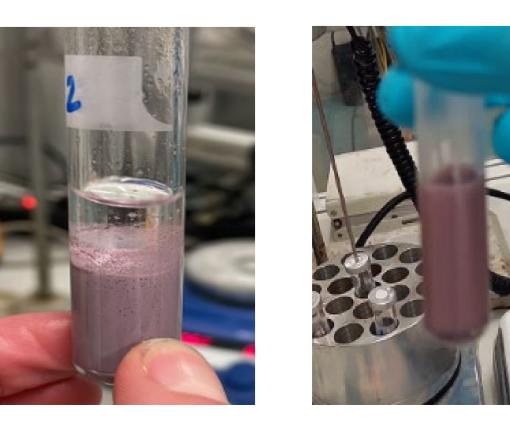
## **Results**





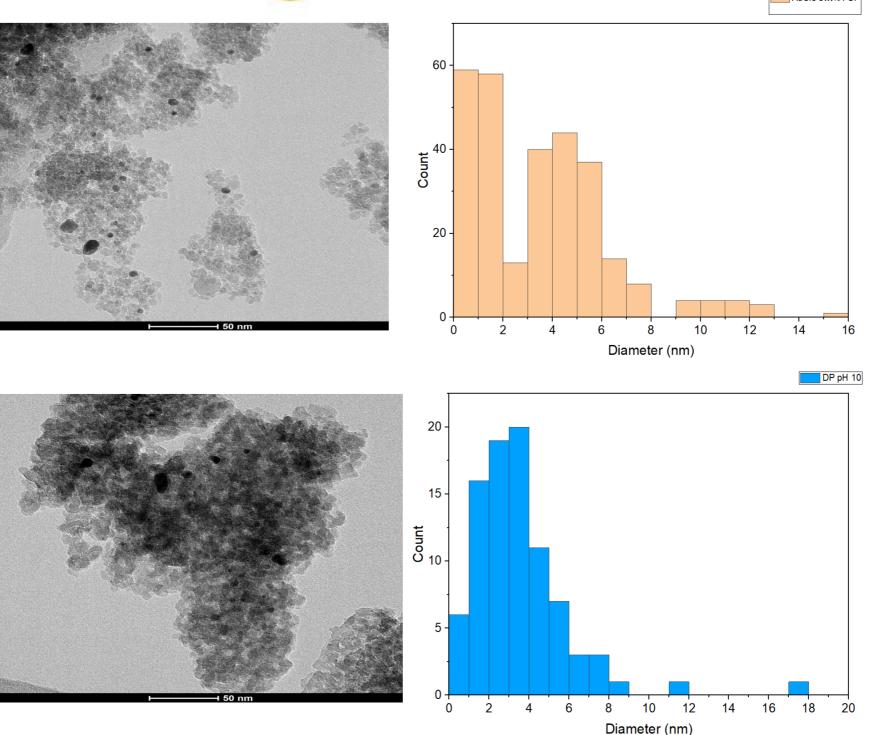
- DP optimized
- Loading determined using ICP
- **Residual chloride** In support in case of FSP (confirmed by XPS)
- Main species: Au<sup>0</sup>
- Au<sup>0</sup> confirmed active species by cyanide leaching

• Addition of solvent such as decanol removes significant biphasic nature, and leads to a improvement in kinetic performance from ppm level to 0.1 molar formic acid concentration



Biphasic nature of NR<sub>3</sub>

After the additional of decanol



#### **LUCI3 5WT% FSP** Conclusions and Outlook

• Au catalysts were prepared using deposition-precipitation and flame-spray pyrolysis

• The catalysts are currently studied at temperatures between 35-90°C and 10-20 bar using a 1:1 volume mixture of H<sub>2</sub> and CO<sub>2</sub> with tertiary amines as a reducing agent

• Theoretical studies based on DFT have shown the RLS to be hydrogen splitting and that the main active sites are nanoparticles < 2 nm

Bimetallic Au based (combined with Ni, Pd and Ru) catalysts will be prepared using deposition-precipitation and flame-spray pyrolysis